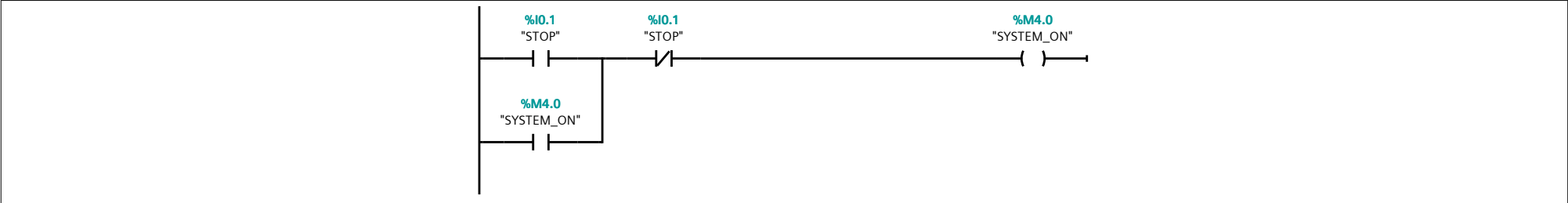


Fruit Sorting System / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

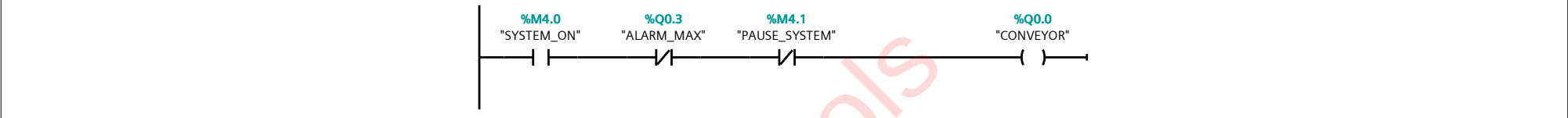
Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Main							
Name		Data type	Default value		Supervision	Comment	
Temp							
Constant							

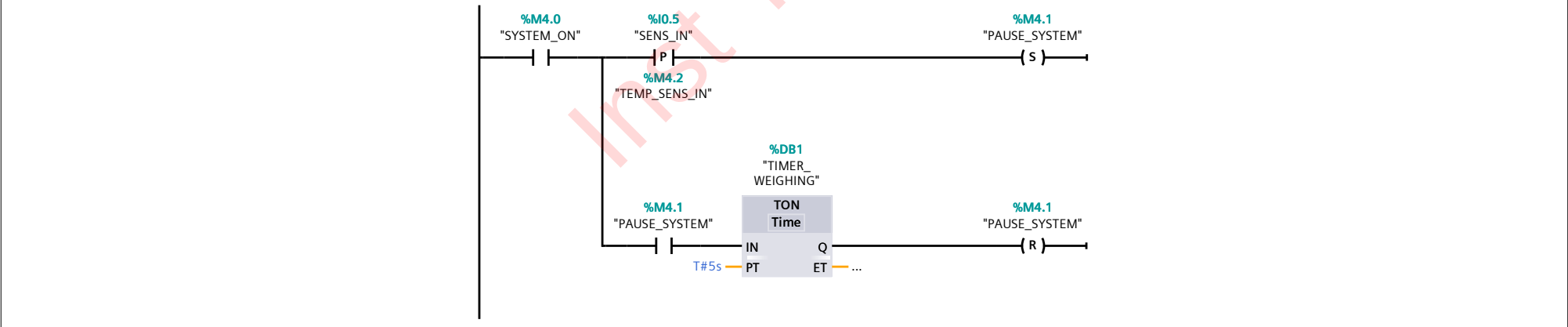
Network 1: START SYSTEM



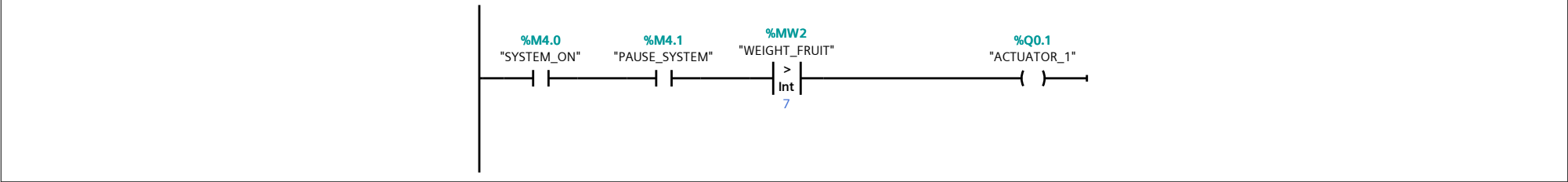
Network 2: CONVEYOR ON



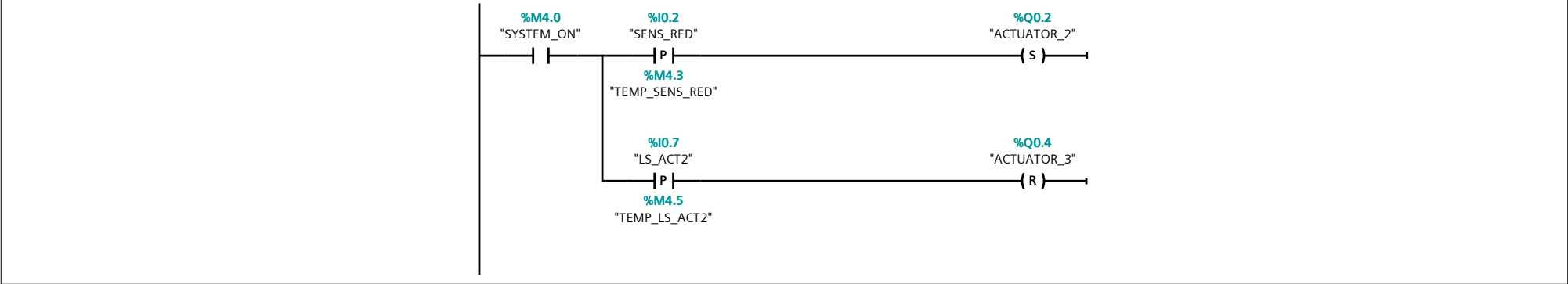
Network 3: WEIGHING AREA



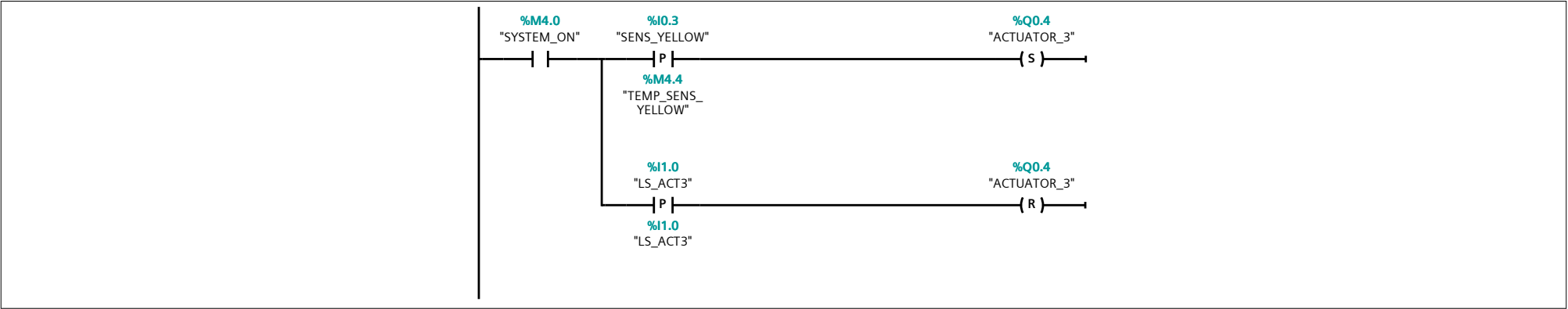
Network 4: ACTUATOR 1 ON



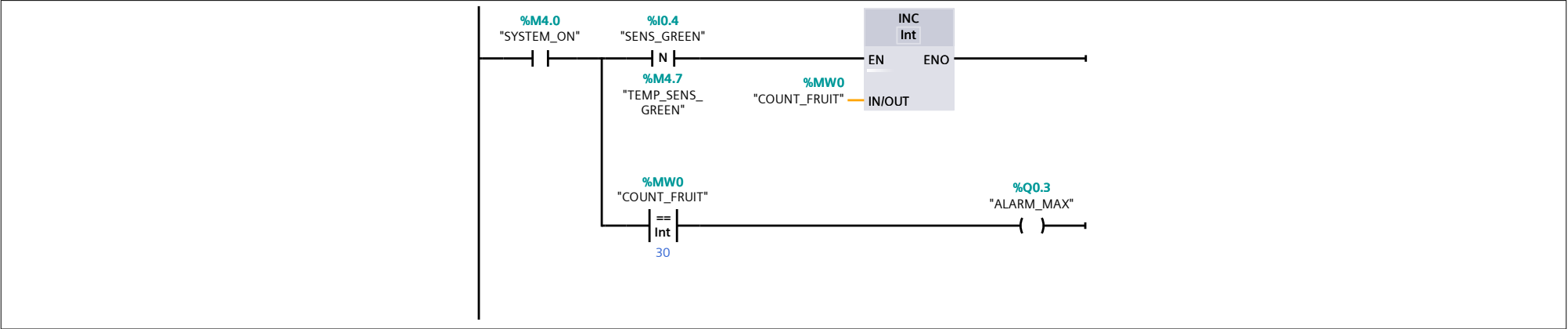
Network 5: ACTUATOR 2 ON



Network 6: ACTUATOR 3 ON



Network 7: COUNT GREEN FRUIT



Network 8: RESET COUNTER

