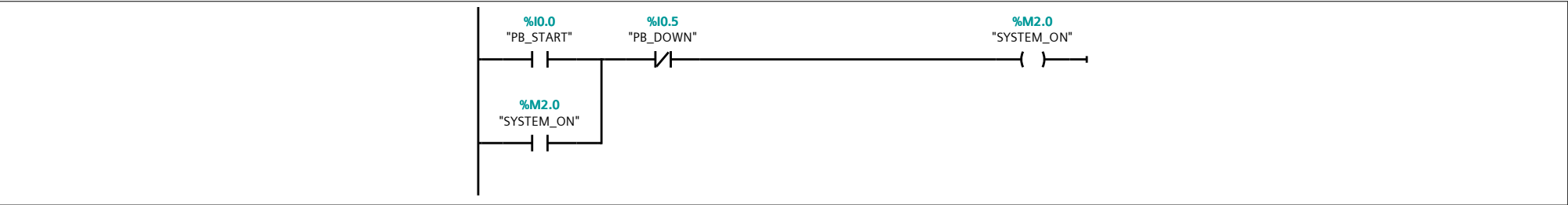


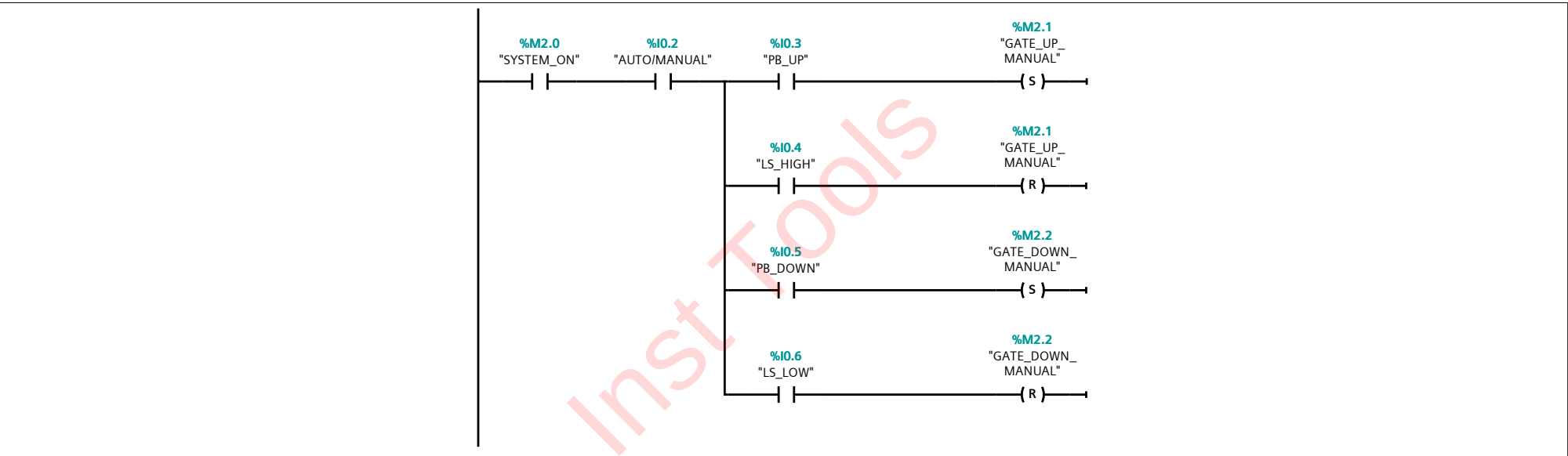
Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type	Default value		Supervision	Comment	
Temp							
Constant							

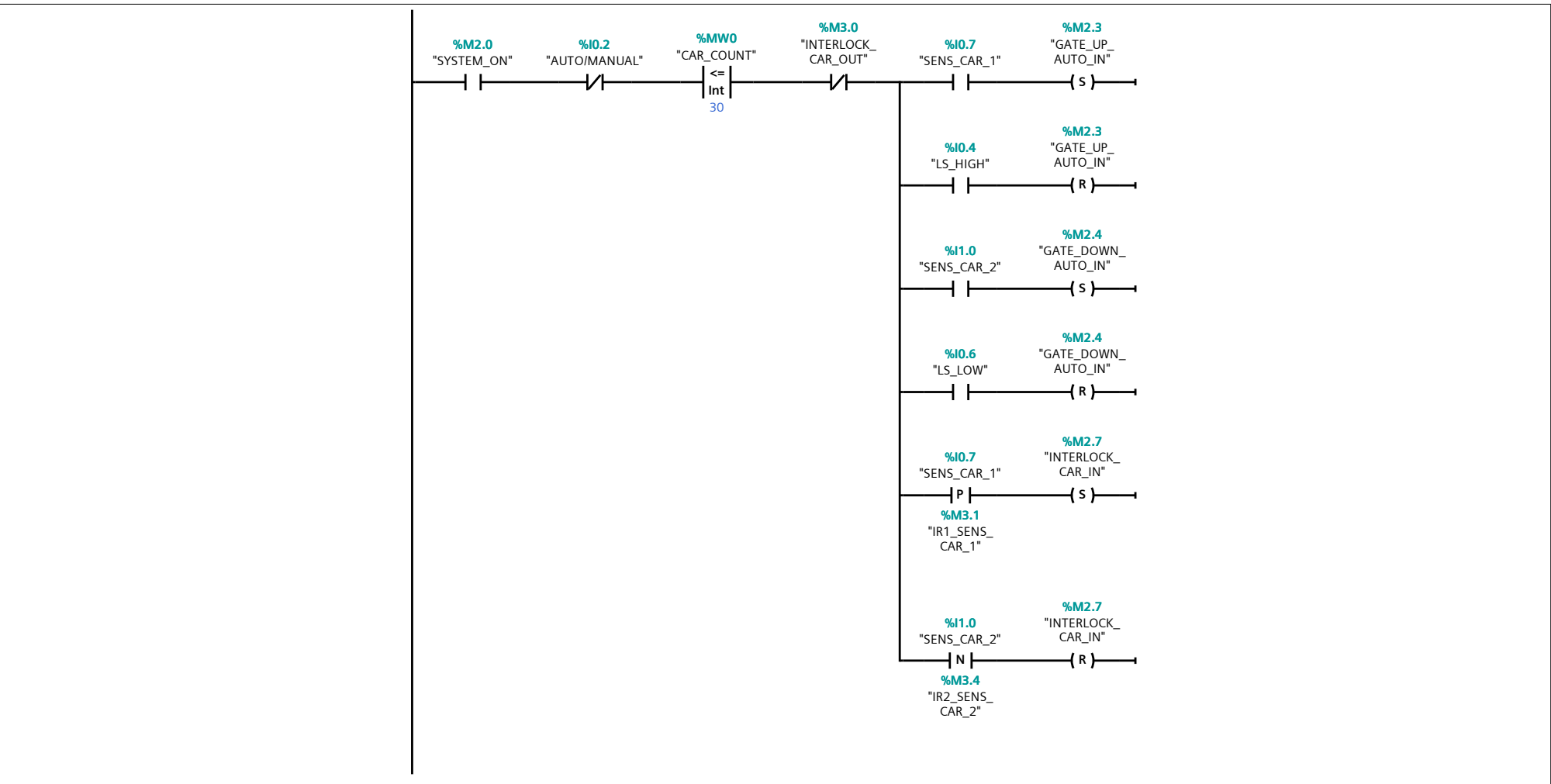
Network 1: SYSTEM_ON



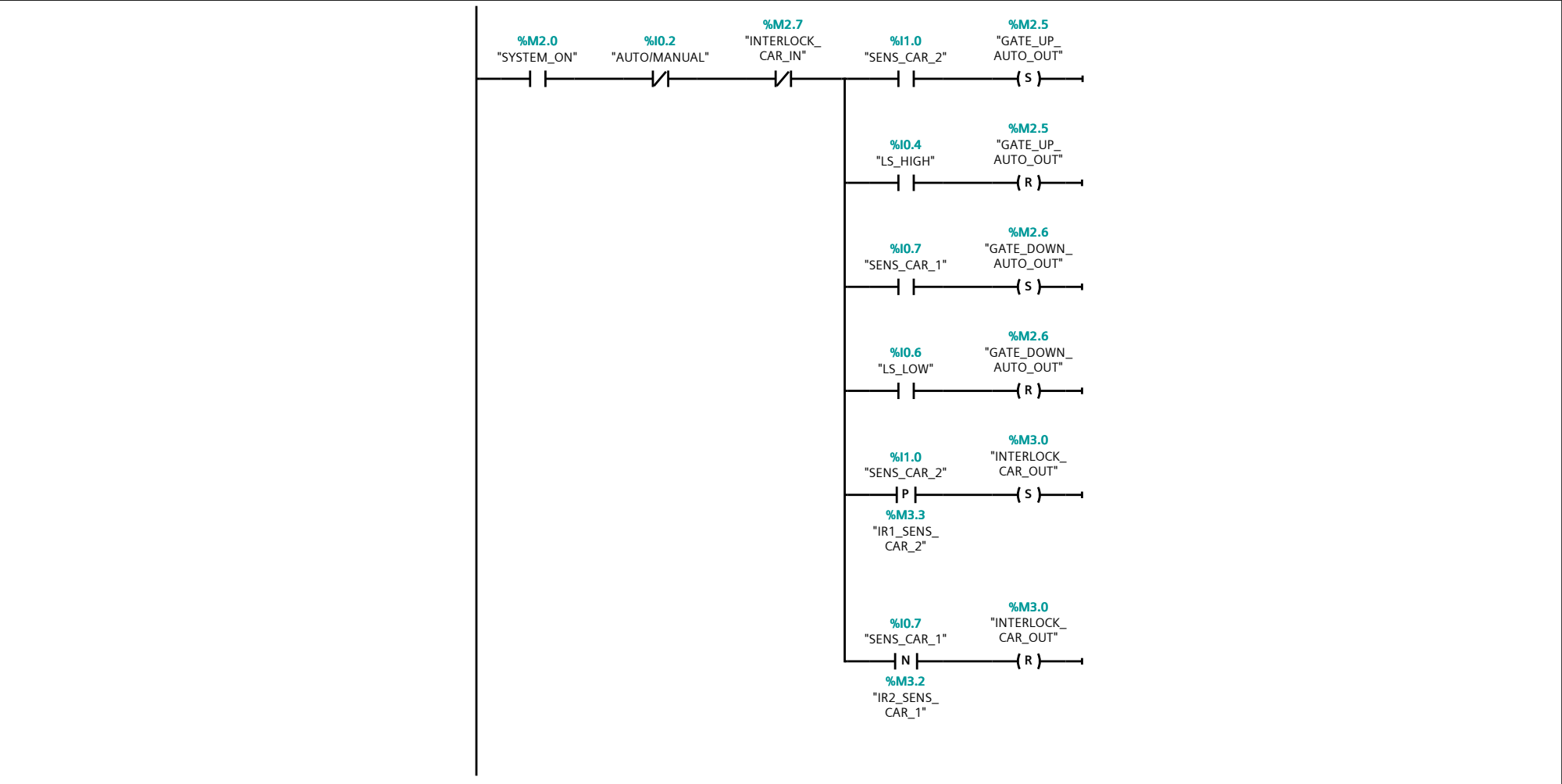
Network 2: MANUAL MODE



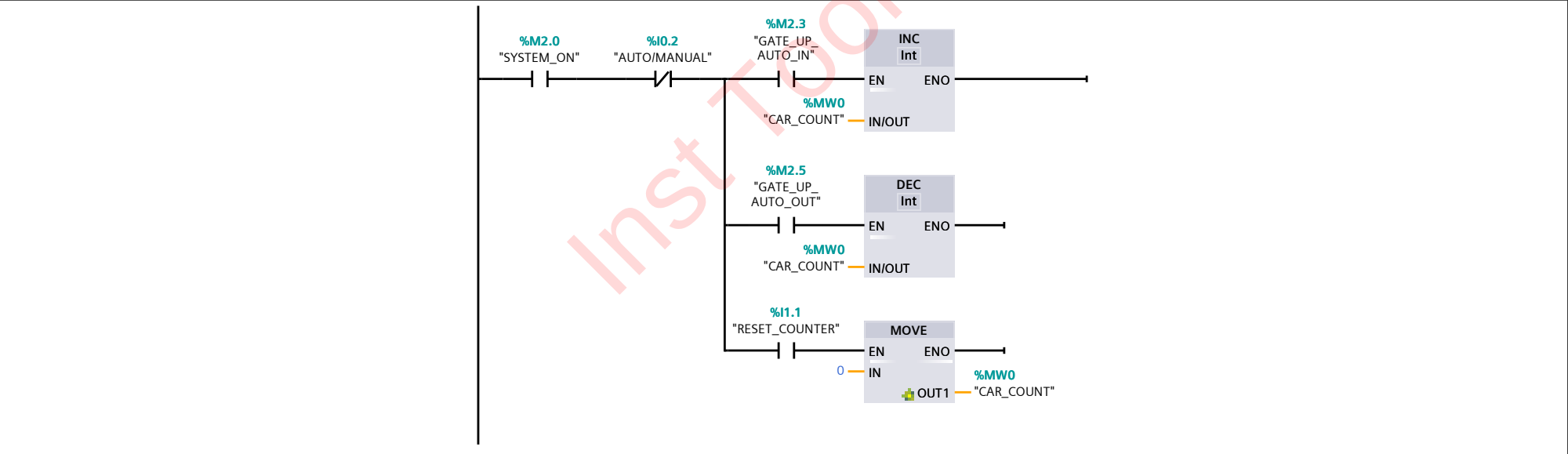
Network 3: CAR IN AUTO



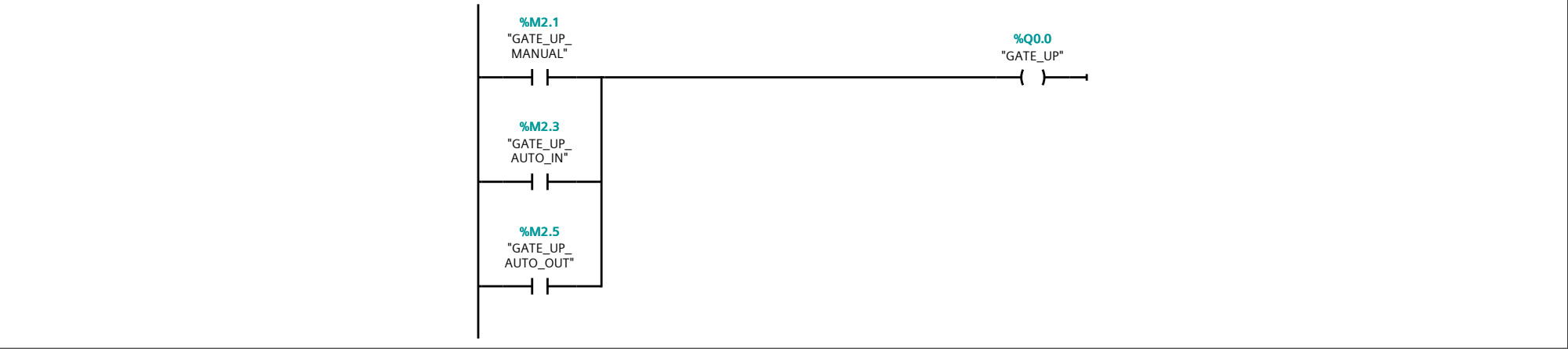
Network 4: CAR OUT AUTO



Network 5: COUNTER



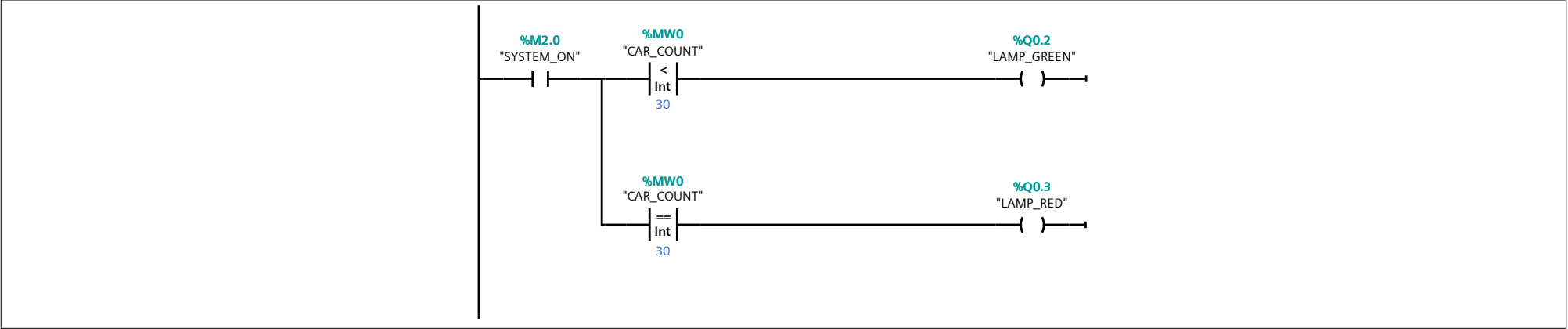
Network 6: GATE UP



Network 7: GATE DOWN



Network 8: LAMP INDICATOR



Inst Tools