

Title

Comment

Inst Tools

Prepared By

Date

PLC Parameter
Data Name : Memory Capacity
Memory Capacity

5/13/2025

[Memory Capacity]
16000

[Program Capacity]
16000 Steps

[Comments Capacity]
0 Block 0 Points

[File Register Capacity]
0 Block 0 Points

[Special Function Block Setting]
0 Block

[Positioning]
0 Block

[Built-in CC-Link/LT Setting]
0 Block

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PLC Parameter
Data Name : PLC System
PLC System

5/13/2025

[Battery Less Mode]
OFF

[MODEM Initialized]
None

[RUN Terminal Input]
None

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[Device]

	Sym.	Dig.	Points	Start	End	Latch Start	End	Latch Setting Range
Supplemental Relay	M	10	7680	0	7679	500	1023	0 - 1023
State	S	10	4096	0	4095	500	999	0 - 999
Timer	T	10	512	0	511			
Counter(16bit)	C	10	200	0	199	100	199	0 - 199
Counter(32bit)	C	10	56	200	255	220	255	200 - 255
Data Register	D	10	8000	0	7999	200	511	0 - 511
Extended Register	R	10	32768	0	32767			

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Network Parameter
Data Name : CC-Link
CC-Link Setting

5/13/2025

[CC-Link Setting]

Connection Block Not Set

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Network Parameter
Data Name : CC-Link
CC-Link Setting

5/13/2025

[CC-Link Setting]

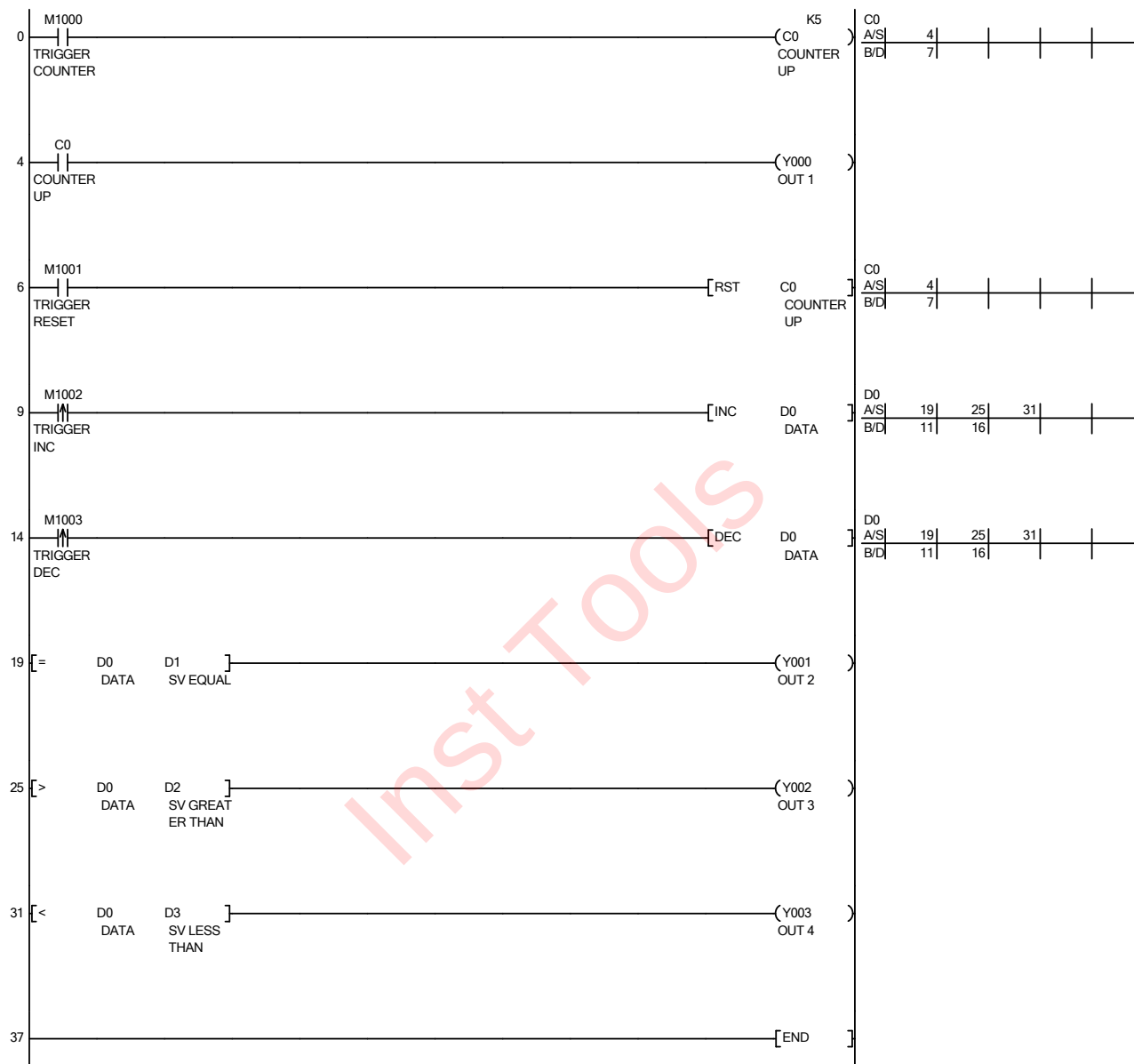
	Setting Contents
Special Function Block No.	-
Type	-
Master Station Data Link Type	Start Parameter by BFM
Mode	-
Total Module Connected	-
Remote input(RX)	-
Remote output(RY)	-
Remote register(RWr)	-
Remote register(RWw)	-
Ver.2 Remote input(RX)	-
Ver.2 Remote output(RY)	-
Ver.2 Remote register(RWr)	-
Ver.2 Remote register(RWw)	-
Special relay(SB)	-
Special register(SW)	-
Retry Count	-
Automatic Reconnection Station Count	-
Standby Master Station No.	-
PLC Down Select	-
Scan Mode Setting	-
Delay Time Setting	-
Remote Device Station Initial Setting	-
Interrupt Settings	-

Program setting
Data Name : Program setting

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Execution type	Program file name [Title]
Execution Program	MAIN

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Device Name	Comment
M1000	TRIGGER COUNTER
M1001	TRIGGER RESET
M1002	TRIGGER INC
M1003	TRIGGER DEC
Y000	OUT 1
Y001	OUT 2
Y002	OUT 3
Y003	OUT 4
D0	DATA
D1	SV EQUAL
D2	SV GREATER THAN
D3	SV LESS THAN
C0	COUNTER UP

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Position	Device	Setting Value
(1)	C0	K5

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Device List
Data Name : Device List

5/13/2025

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use (times): the number of coil uses

Device	Contact	Coil	Parameter	Comment
D0	*	*(2)		DATA
C0	*	*(2)		COUNTER UP

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Project Contents List
Data Name : Project Contents List

5/13/2025

Workspace Name :
Project Name : COUNTER
Title :

Data Name	Last Change	Title
Parameter	06/05/2025 19.08.20	
PLC Parameter	06/05/2025 19.08.20	
Network Parameter	06/05/2025 19.08.20	
CC-Link	06/05/2025 19.08.20	
Special Module(Intelligent Function Module)	06/05/2025 19.08.20	
Global Device Comment	13/05/2025 03.56.28	
Program Setting		
Execution Program		
MAIN	06/05/2025 19.08.20	
MAIN	09/05/2025 19.52.06	
POU		
Program	06/05/2025 19.08.20	
MAIN	09/05/2025 19.52.06	
Local Device Comment		
Device Memory	06/05/2025 19.08.20	
MAIN	06/05/2025 19.08.20	

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