

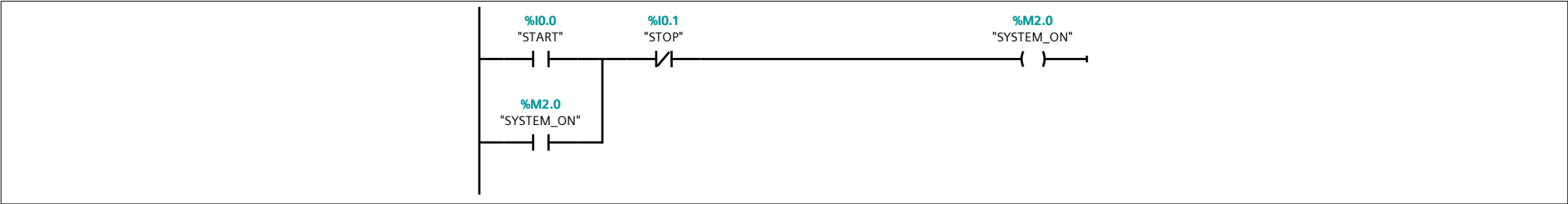
Automatic Bottle Inspection System / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

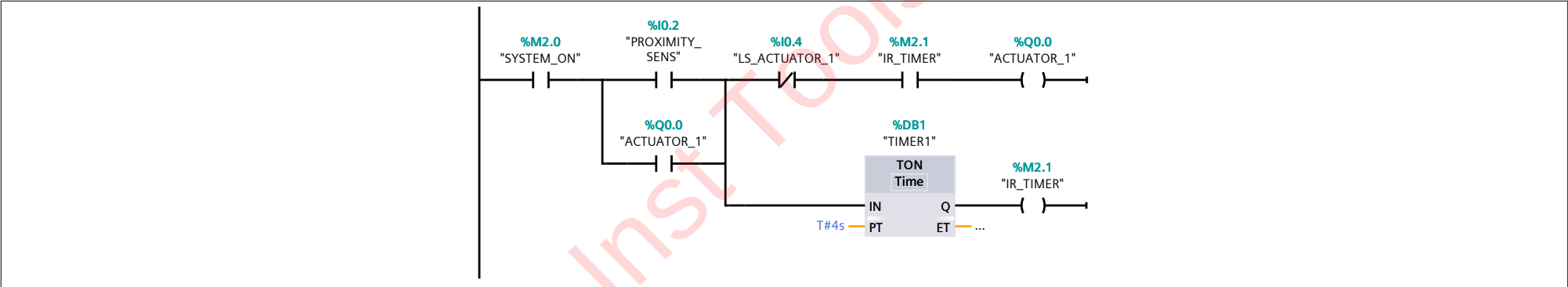
Main PropertiesInstrumentationTools.com							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main				
Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
Temp				
Constant				

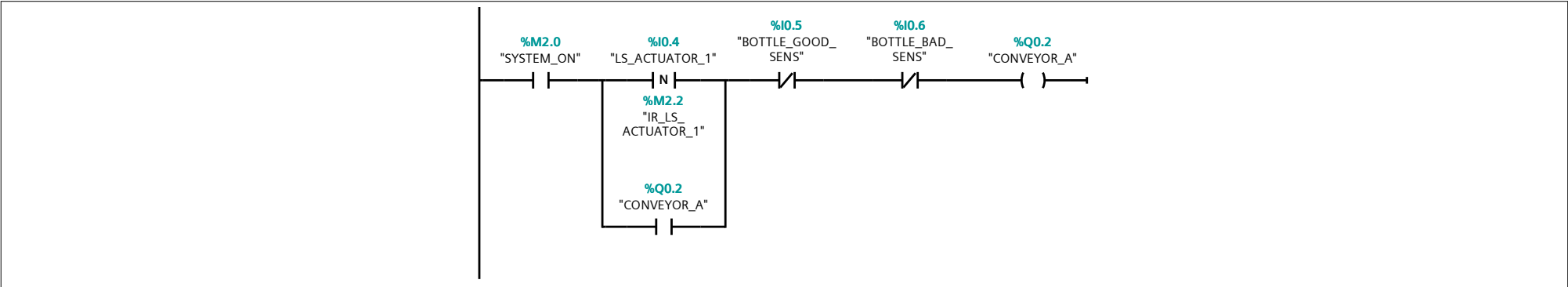
Network 1: START SYSTEM



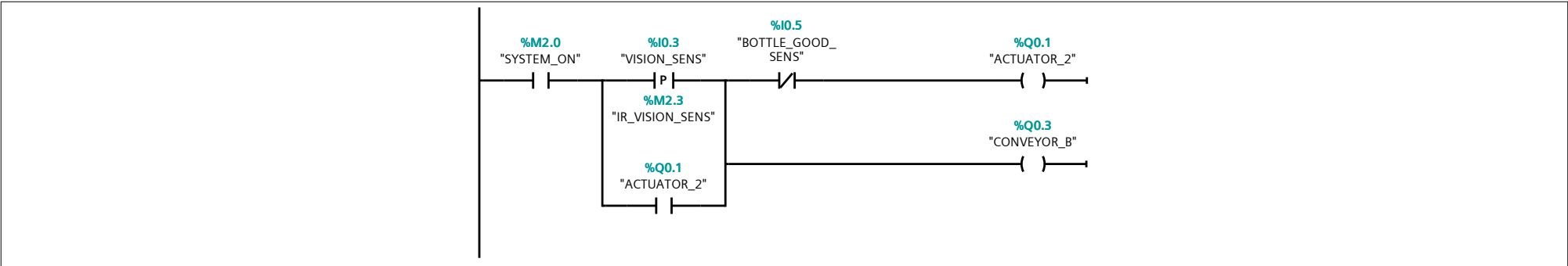
Network 2: ACTUATOR 1 ON



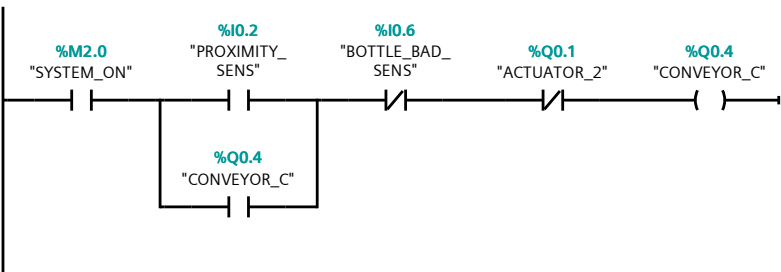
Network 3: CONVEYOR A ON



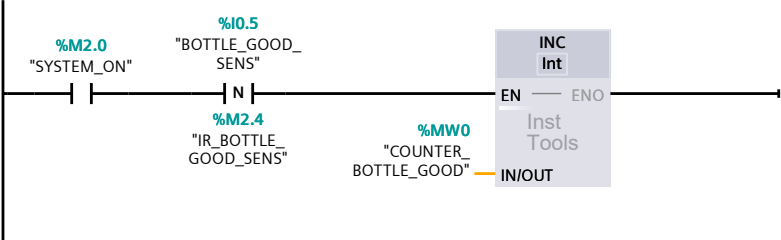
Network 4: ACTUATOR 2 & CONVEYOR B ON



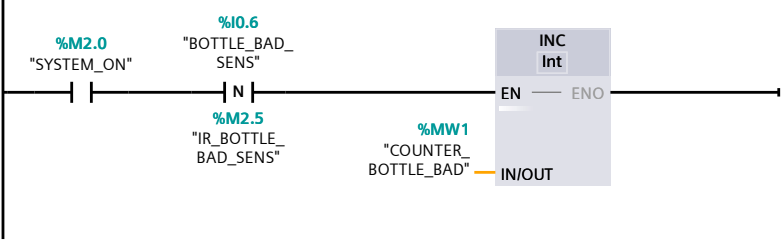
Network 5: CONVEYOR C ON



Network 6: COUNTER GOOD BOTTLE



Network 7: COUNTER BAD BOTTLE



Network 8: RESET COUNTER

